

## SPECIFICATIONS HFBP-100 / 12 XW

PRESS	POWER	BORE	STROKE	RAM SPEED		CAPACITY (TONS)	WEIGHT (LBS.)	SHIPPING DIMENSIONS		
				PRESS	RETURN			L	W	H
HFP-100	10 HP 3 phase	8"	12"	20 IPM	26 IPM	100	4,000	54"	102"	102"
BP-12	Same	3"	20"	136 IPM	244 IPM	12	Same	Same		

Standard voltages available - please specify when ordering.  
10 HP 230 1 phase available.

## H FRAME PRESS / BROACH PRESS 100 Ton / 12 Ton Extra Wide

### STANDARD FEATURES

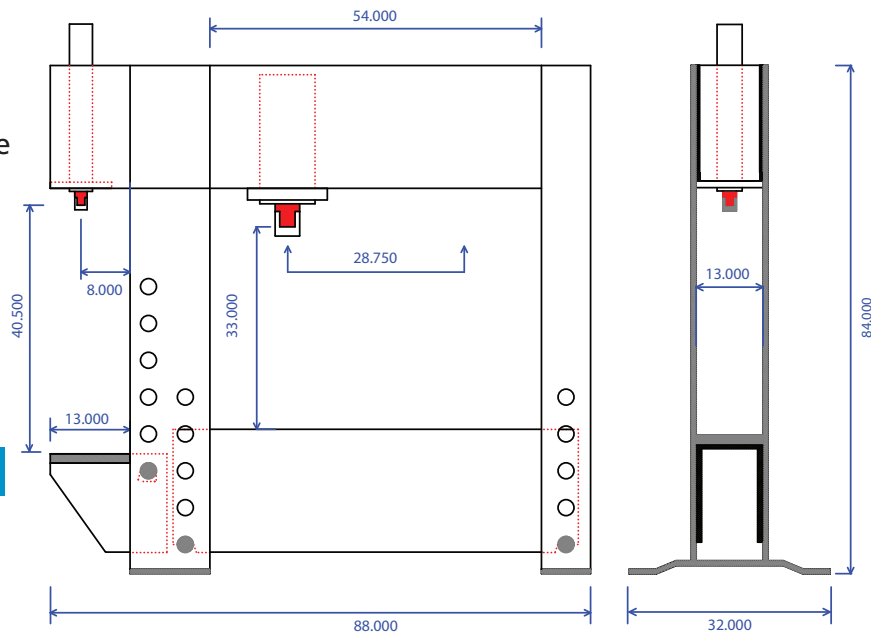
- ✓ **Electric / Hydraulic operation** provides smooth, consistent pressing action.
- ✓ **Open sides** to facilitate work on long pieces.
- ✓ **Flat ram nose** can be easily changed to allow the user to adapt the press to a specific job.
- ✓ **Quality Baldor motor**, low speed.
- ✓ **Low speed pump** - quiet, dependable operation.
- ✓ **Self-locking table** design eliminates lateral movement.
- ✓ **Powered movable workhead** for off-center work allows operator to position the cylinder from left to right with the touch of a lever.
- ✓ **Hydraulic power-lift** for vertical displacement of table.
- ✓ **Pressure regulator** to limit the ram pressure.
- ✓ **Cylinder activation** is fingertip controlled, the more the hand lever is engaged the more the ram movement is accelerated. This allows the operator to control the proper speed for the task.
- ✓ **High capacity 15 GAL.** hydraulic oil reservoir.
- ✓ **Low pressure hydraulic system** maintains lower oil temperatures, resulting in higher efficiency and safer operation.

### STANDARD FEATURES 12 TON

- ✓ **Pressure regulator** to limit the ram pressure.
- ✓ **Speed control** limits the maximum speed of ram travel, allowing operator to select the proper speed for the task.

### AVAILABLE OPTIONS 100 TON

- VB-100** V BLOCKS matched pair.
- FSG-100** Front safety guard for operator protection.
- FPS-100** Foot pedal-electric solenoid valve for hands-free operation, c/w electric control panel.
- 8-18** 18 Inch stroke cylinder.
- 8-24** 24 Inch stroke cylinder.
- 10-230-1** 10 HP 230 VOLTS 1 PHASE 41 AMPS.



Custom designs available  
*We Build Them your Way!*